Corning® Varioptic® Lenses

Market-leading adjustable lens solutions for industrial applications
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About Corning

Corning is one of the world’s leading innovators in materials science. For more than 165 years, Corning has applied its unparalleled expertise in glass science, ceramic science, and optical physics to develop products that transform industries and enhance people’s lives.

Corning succeeds through sustained investment in R&D, a unique combination of material and process innovation, and close collaboration with customers to solve tough technology challenges.

Corning’s businesses and markets are constantly evolving. Today, Corning’s products enable diverse markets such as mobile consumer electronics, display, optical communications, automotive, and life sciences vessels.

Corning® Varioptic® Lenses are optical devices that adjust voltage to change the shape of a liquid interface. This technology addresses demanding markets for industrial imaging applications. The technology was originally developed by Bruno Berge when he founded Varioptic in 2002, and Corning acquired the company in 2017.
**Electrowetting**

Electrowetting occurs when a drop of insulating liquid (e.g. oil drop) is deposited on a flat surface, made of a conductive material covered with an insulating and hydrophobic layer, and then both the drop and surface are immersed in a conductive liquid (e.g. electrolyte). Voltage is then applied between the conductive substrate and the conductive liquid causing the liquid drop to change shape. This effect is known as electrowetting.

The shape of the drop then changes as voltage increases.

**Lens Structure**

The design of the adjustable lens structure ensures:

- Stable optical axis, by a conical centering of the drop
- Non sensitivity to orientation, by using two liquids of equal density
- High shock resistance, by a simple mechanical structure and equal density

Depending on the voltage applied, the lens can be a divergent lens, a flat lens, or a convergent lens.
Key Performances

Optical Power vs. Voltage

The optical power of Corning® Varioptic® Lenses is a linear response versus voltage.

Optical Quality

The optical quality of each adjustable lens is specified by the Wave Front Error (WFE). The WFE characterizes the deviation of the actual shape of the lens compared to a perfectly spherical lens – and measured in nanometers rms. The typical WFE of the lens is in the range of 50 nm rms, which is the equivalent of a lambda/10 lens.

Transmission

The standard version of each lens comes with an anti-reflective coating which is optimized in the visible range. Therefore, the transmission drops slightly in the near infrared. The loss of transmission below 400nm is linked both to the anti-reflective coating and to the glass that is used in the lenses, which is a standard borosilicate glass.

With an anti-reflective coating optimized in the near infrared, the transmission curve flattens from 700nm to 1100 nm.
System Integration

Corning® Varioptic® Lenses can be used in several types of systems:

- **Manual focus**: the user adjusts the focus manually, with a knob for example
- **Closed-loop**: this is the standard auto focus method, where a processor runs a contrast optimization loop to maximize the sharpness of the image
- **Open-loop**: this is a mode where the focus command is directly sent to the lens, from an external distance measurement for instance
- **Mixed mode**: a combination of open loop for coarse search, and closed loop for fine tuning of the focus

**Closed-loop Auto Focus**

A closed-loop system consists of:

- An image sensor
- An optical lens consisting of fix-focus optics and an adjustable lens
- An adjustable lens driver IC
- A processor (ISP, FPGA...)

The processor performs the following tasks:

- Contrast measurement on the image output by the sensor
- Modification of the driver IC command to maximize this image contrast.

Corning Varioptic Lenses provides auto focus algorithms that have been optimized for the adjustable lens. The overall performance depends on many system parameters such as sensor frame rate and processing speed; typically, the complete auto focus loop can be completed in 8 to 12 frames.
**Open-loop Driving**

Although the adjustable lens closed-loop is extremely fast, there are situations where it is not possible to acquire several frames to perform a focusing loop. In this case, the solution is to use open-loop focusing, where the sensor feedback is not used.

Open-loop focusing is based on a look-up table where the desired focusing distance is linked to the driver IC command. This look-up table is initially calibrated through an easy process since the lens response is linear and stable. Focusing is then triggered through an external device, for instance:

- A distance measurement device (telemeter) that measures object position in real time;
- A predetermined set of distances, etc.

Through the addition of this extra device, open-loop driving enables ultra-fast focusing where focus can be achieved within one frame only.

**Closed-loop vs. Open-loop**

The main advantage of the closed-loop system is its simplicity of integration. Indeed, an open-loop system will need:

- A distance measurement device
- A temperature sensor
- A calibration of the device during production

Also, an open-loop system may be susceptible to any variation in the system. For optimum performances, open-loop and closed-loop should be combined: open-loop for coarse search and closed-loop for fine search.
Advantages of Corning® Varioptic® Lenses

The traditional way to perform the auto focus function is to mechanically move the lens module to adjust the back focal length (distance to the image sensor) depending on object distance. This method presents several drawbacks:

- Requires bulky and fragile motors
- Friction of small parts leading to damage and malfunction after a few hundreds of thousands of actuations
- Noise and high power consumption while moving the mass of the lens module

The unique characteristics of Corning Varioptic Lenses offer the following:

- No moving parts
- Hundreds of millions of cycles endurance
- Speed: much faster than mechanical actuators
- Robustness and unmatched mechanical shock resistance: tested at 2000g / 0.25ms / 100 times (x2 directions)
- Close focus ability: from infinity to below 5 cm
- Low power consumption: <1 mW (~20 mW with driver)
- Silent operation

Applications

- Barcode readers
- Biometrics
- Endoscopes
- Lasers
- Low vision devices
- Medical imaging
- Machine vision
- Ophthalmology equipment
Variable Focus Lenses (A-Series)

Corning® Varioptic® Lenses enable variable focus functionality when designed into imaging or beam shaping lenses. They offer a high degree of design freedom for mechanical, electrical, and optical integration.

A-16F

The latest and smallest member of the A-Series family, and the smallest lens currently available. It is specifically designed for ultra-compact cameras, such as barcode engines, industrial and medical endoscopes, etc.

Key Features:
- 6.2 mm outer diameter
- 1.85 mm thickness
- 1.6 mm clear aperture
- Excellent optical quality and fast response time
- Focus range from 5 cm to infinity
- Easy to integrate

Ordering Information:
- A-16F0: with an anti-reflective coating optimized in the visible range
- A-16F1: with an anti-reflective coating optimized in the near infrared
- A-16F9: with no anti-reflective coating

Specifications:
Typical performance at 25°C

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Useful aperture at 0° field of view</td>
<td>1.6 mm</td>
</tr>
<tr>
<td>Low optical power</td>
<td>-5 diopters (m⁻¹)</td>
</tr>
<tr>
<td>High optical power</td>
<td>+15 diopters (m⁻¹)</td>
</tr>
<tr>
<td>Wave Front Error on 1.6mm aperture</td>
<td>35 nm (rms)</td>
</tr>
<tr>
<td>Transmission at 587nm (or 850nm for F1)</td>
<td>97%</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>from -40 to 85°C</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>from -20 to 60°C</td>
</tr>
</tbody>
</table>
A-25H

Designed for compact optical systems such as: barcode readers, industrial cameras, medical imaging and biometrics. The A-25H small size, large dynamic range, and low wave front error delivers outstanding performance.

Key Features:
- 7.75 mm outer diameter
- 2.15 mm thickness
- 2.5 mm clear aperture
- Silent
- Focus range from 5.5 cm to ∞
- Easy to integrate

Ordering Information:
- A-25H0: with an anti-reflective coating optimized in the visible range
- A-25H1: with an anti-reflective coating optimized in the near infrared
- A-25H9: with no anti-reflective coating

Specifications:
Typical performance at 25°C

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Useful aperture</td>
<td>2.5 mm</td>
</tr>
<tr>
<td>Low optical power</td>
<td>-5 diopters (m⁻¹)</td>
</tr>
<tr>
<td>High optical power</td>
<td>+13 diopters (m⁻¹)</td>
</tr>
<tr>
<td>Wave Front Error on 2.5mm aperture</td>
<td>45 nm (rms)</td>
</tr>
<tr>
<td>Transmission at 587nm (or 850nm for H1)</td>
<td>97%</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>from -40 to 85°C</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>from -30 to 85°C</td>
</tr>
</tbody>
</table>
A-39N

Designed specifically for variable focus products needing a large clear aperture: long focal objectives, large sensors, C-Mount objective lenses and laser beam shaping applications. The A-39N is perfectly suited for applications such as industrial vision, medical imaging cameras, optical equipment, biometric devices, etc.

Key Features:

• 13 mm outer diameter
• 4.0 mm thickness
• 3.9 mm clear aperture
• Silent
• Focus range from 5 cm to ∞
• Easy to integrate

Ordering Information:

• A-39N0: with an anti-reflective coating optimized in the visible range
• A-39N1: with an anti-reflective coating optimized in the near infrared
• A-39N9: with no anti-reflective coating

Specifications:

Typical performance at 25°C

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Useful aperture at 0° field of view</td>
<td>3.9 mm</td>
</tr>
<tr>
<td>Useful aperture at 50° field of view</td>
<td>3.5 mm</td>
</tr>
<tr>
<td>Low optical power</td>
<td>-5 diopters (m⁻¹)</td>
</tr>
<tr>
<td>High optical power</td>
<td>+15 diopters (m⁻¹)</td>
</tr>
<tr>
<td>Wave Front Error on 3.5mm aperture</td>
<td>50 nm (rms)</td>
</tr>
<tr>
<td>Transmission at 587 nm (or 850nm for N1)</td>
<td>97%</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>from -40 to 85°C</td>
</tr>
<tr>
<td>Operating temperature</td>
<td>from -20 to 60°C</td>
</tr>
</tbody>
</table>

NOWHERE, but HERE.
Phone: +49-841-88198-0, sales.europe@macnica.com

www.macnica.eu
A-P Series

Packaged A-Series lenses are designed to make integration easier. By avoiding the hassle of mechanical and electrical integration of the lens, the variable focus capability can be integrated much faster into customer’s system. The lens is built-in with an FPC cable, and can be connected to a standard FPC connector.

Ordering Information:

- **A-16F0-P12**: Packaged A-16F0 with straight Flex Cable (FPC-A-12)
- **A-25H0-PXX**: Packaged A-25H0 with:
  - **XX = 06**: bent Flex Cable (FPC-A-6)
  - **XX = 07**: straight Flex Cable (FPC-A-7)
  - **XX = 09**: straight Flex Cable (FPC-A-9)
  - **XX = 10**: straight Flex Cable with thermistor (FPC-A-10)
  - **XX = 13**: straight Flex Cable (FPC-A-13)
- **A-39N0-PXX**: Packaged A-39N0 with:
  - **XX = 04**: bent Flex Cable (FPC-A-4)
  - **XX = 08**: straight Flex Cable (FPC-A-8)
  - **XX = W065**: with wires

For more information on FPC specifications, refer to page 20.

**Specifications:**

<table>
<thead>
<tr>
<th></th>
<th>A-16F0-PXX</th>
<th>A-25H0-PXX</th>
<th>A-39N0-PXX</th>
</tr>
</thead>
<tbody>
<tr>
<td>External diameter</td>
<td>7.0 mm</td>
<td>9.4 mm</td>
<td>15.5 mm</td>
</tr>
<tr>
<td>Thickness</td>
<td>3.0 mm</td>
<td>3.5 mm</td>
<td>5.2 mm (-P); 5.5 mm (-PW)</td>
</tr>
</tbody>
</table>
Auto Focus Modules (C-Series)

Corning® Varioptic® Lenses enable auto focus functionality when a fixed lens module and a variable focus lens are integrated into a Corning Varioptic receptacle mount. Corning provides auto focus algorithms that are optimized for Corning Varioptic Lenses.

C-S-Series
Integrates a fixed lens module and an A-Series variable focus lens in an M12 receptacle (S-mount). It can be easily mounted into a standard M12 sensor board and driven by the same drivers as the A-Series lenses.

Key Features:
- M12x0.5 thread
- Flex Cable compatible with 1 mm pitch connector
- Compatible FPC connectors:
  - SFW4S-2STE9LF from FCI
  - 04FMN-BTK-A (LF)(SN) from JST
- Built in auto focus actuator
- Built in IR cut filter for -IR version

Ordering Information:
- **C-S-25H0-026-0X**: includes A-25H0 and FPC-A-X (X=6 or 7), EFL = 2.6 mm
- **C-S-25H0-038-0X**: includes A-25H0, and FPC-A-X (X=3 or 7), EFL = 3.8 mm
- **C-S-25H0-047-0X**: includes A-25H0, and FPC-A-X (X=3), EFL = 4.7 mm
- **C-S-25H0-075-0X**: includes A-25H0, and FPC-A-X (X=3), EFL = 7.5 mm
- **C-S-25H0-096-0X**: includes A-25H0, and FPC-A-X (X=3 or 7), EFL = 9.6 mm
- **C-S-39N0-158-0X**: includes A-39N0, and FPC-A-X (X=4), EFL = 15.8 mm

For module with IR cut filter (650 nm cut-off wavelength), please add I to one of the above reference when ordering.

From left to right : C-S-25H0-026-06 / C-S-39N0-158-04 / C-S-25H0-075-03 / C-S-25H0-096-03 / C-S-25H0-038-03
C-H-Series
Integrates a fixed lens module and an A-16F variable focus lens in an M8 receptacle. It can be easily mounted into a standard M8 sensor board and driven by the same drivers as the A-Series lenses. It is the smallest formfactor auto focus lens module available among Corning® Varioptic® lenses.

Key Features:
- M8x0.5 thread
- Flex Cable compatible with 1 mm pitch connector
- Compatible FPC connectors:
  — SFW4S-2STE9LF from FCI
  — 04FMN-BTK-A (LF)(SN) from JST
- Built in auto focus actuator
- Built in IR cut filter for -IR version

Ordering Information:
- **C-H-16F0-038-12**: includes A-16F0 and FPC-A-12, EFL = 3.8 mm
  
  *For module with IR cut filter (650nm cut-off wavelength), please add I to one of the above reference when ordering*
## Specifications:
Typical performance at 25°C

<table>
<thead>
<tr>
<th></th>
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<th></th>
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<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Effective Focal Length</td>
<td>2.6 mm</td>
<td>3.8 mm</td>
<td>3.8 mm</td>
<td>4.7 mm</td>
<td>7.5 mm</td>
<td>9.6 mm</td>
<td>15.8 mm</td>
</tr>
<tr>
<td>F-number</td>
<td>2.5</td>
<td>2.2</td>
<td>2.2</td>
<td>2</td>
<td>2.9</td>
<td>3.7</td>
<td>4</td>
</tr>
<tr>
<td>Chief Ray Angle (CRA)</td>
<td>17°</td>
<td>32.4°</td>
<td>32.4°</td>
<td>34.4°</td>
<td>16.5°</td>
<td>12.5°</td>
<td>5.5°</td>
</tr>
<tr>
<td>Focusing range</td>
<td>4 mm to ∞</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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</tr>
</thead>
<tbody>
<tr>
<td>FOV vs. Sensor</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/4”</td>
<td>86°</td>
<td>61°</td>
<td>61°</td>
<td>46°</td>
<td>33°</td>
<td>26°</td>
<td>16°</td>
</tr>
<tr>
<td>1/3”</td>
<td>134°</td>
<td>78°</td>
<td>78°</td>
<td>65°</td>
<td>44°</td>
<td>35°</td>
<td>22°</td>
</tr>
<tr>
<td>1/2.7”</td>
<td>152°</td>
<td>-</td>
<td>-</td>
<td>71°</td>
<td>48°</td>
<td>39°</td>
<td>-</td>
</tr>
<tr>
<td>1/2.5”</td>
<td>160°</td>
<td>-</td>
<td>-</td>
<td>75°</td>
<td>51°</td>
<td>41°</td>
<td>-</td>
</tr>
<tr>
<td>1/2”</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>45°</td>
<td>-</td>
</tr>
<tr>
<td>1/1.8”</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>50°</td>
<td>-</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Back Focal (no IR)</td>
<td>5.26 mm</td>
<td>0.98 mm</td>
<td>0.98 mm</td>
<td>0.83 mm</td>
<td>4.07 mm</td>
<td>6.12 mm</td>
<td>6.02 mm</td>
</tr>
<tr>
<td>Back Focal (IR filter)</td>
<td>5.36 mm</td>
<td>0.84 mm</td>
<td>0.84 mm</td>
<td>0.69 mm</td>
<td>4.26 mm</td>
<td>6.3 mm</td>
<td>6.2 mm</td>
</tr>
<tr>
<td>Image circle diameter</td>
<td>7.2 mm</td>
<td>6.1 mm</td>
<td>6.1 mm</td>
<td>7.5 mm</td>
<td>7.2 mm</td>
<td>9.1 mm</td>
<td>6 mm</td>
</tr>
<tr>
<td>Sensor compatibility</td>
<td>1/2.5”</td>
<td>1/3”</td>
<td>1/3”</td>
<td>1/2.4”</td>
<td>1/2.5”</td>
<td>1/1.8”</td>
<td>1/3”</td>
</tr>
</tbody>
</table>

## Setting Procedure
For optimum performance of the module, please refer to the setting procedure detailed in the Technical Data Sheets of the C-H and C-S-Modules.
C-u-Series

Combined with the use of specific adapters, either for C-Mount or M12, an inexpensive Auto Focus microscope can be built. It uses the same FPC cable as the C-S series, and therefore requires the same FPC connectors.

Ordering Information:
- C-u-25H0-075-03: inverted C-S-25H0-075

Specifications:
Typical performance at 25°C

<table>
<thead>
<tr>
<th>Extension Ring</th>
<th>Magnification</th>
<th>X2</th>
<th>X4</th>
<th>X5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Working distance</td>
<td>7 mm</td>
<td>6 mm</td>
<td>5 mm</td>
<td></td>
</tr>
<tr>
<td>Focusing range</td>
<td>±0.85 mm</td>
<td>±0.7 mm</td>
<td>±0.65 mm</td>
<td></td>
</tr>
<tr>
<td>Mechanical Back Focal</td>
<td>15 mm</td>
<td>22 mm</td>
<td>37 mm</td>
<td></td>
</tr>
</tbody>
</table>

C-u Microscopy Set

Allows customers to achieve various magnifications, both for M12 and C-Mount cameras. This set is delivered with the C-Microscopy development kit.
- 1 microscope spacer
- 1 set of M12 and C-Mount adapters allowing X2, X3 and X5 magnifications
- 1 locking nut for M12 adapters
C-C-Series
Electronically focused, controllable C-mount module based on the A-39N0 variable focus lenses. The C-C-Series incorporates all necessary electronic components to drive the lenses and only requires a DC power supply.

Key Features:
- Variable focus from 10 cm to ∞
- Silent
- Supports I²C Analog, RS232, and SPI interfaces
- Supports closed-loop operations

Specifications:
Typical performance at 25°C

<table>
<thead>
<tr>
<th></th>
<th>C-C-39N0-160</th>
<th>C-C-39N0-250</th>
</tr>
</thead>
<tbody>
<tr>
<td>Effective Focal Length</td>
<td>16 mm</td>
<td>25 mm</td>
</tr>
<tr>
<td>Manual Iris</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>F-number</td>
<td>2.8</td>
<td>4 to 22</td>
</tr>
<tr>
<td>Image circle diameter</td>
<td>11 mm</td>
<td></td>
</tr>
<tr>
<td>Sensor compatibility</td>
<td>2/3&quot;</td>
<td></td>
</tr>
<tr>
<td>DC power supply</td>
<td>3.3-24 VDC</td>
<td></td>
</tr>
<tr>
<td>Current consumption</td>
<td>25 to 100 mA</td>
<td></td>
</tr>
<tr>
<td>Connector</td>
<td>6 pin jST SHR-06V-S-B</td>
<td></td>
</tr>
</tbody>
</table>

Ordering Information:
- C-C-39N0-XX0-I²C: I²C or Analog operation
- C-C-39N0-XX0-R33: RS232 with 3.3 V signal or analog operation
- C-C-39N0-XX0-R12: RS232 with 12 V signal or analog operation
- C-C-39N0-XX0-SPI: SPI operation only

XX = 16 or 25 for 16mm EFL or 25mm EFL
Drivers

Corning works with semiconductor manufacturers to integrate driver IC’s that drive the Corning® Varioptic® Lenses.

**Maxim MAX14574**
- Compatible with A-Series, C-S-Series and C-u-Series
- Recommended for high resolution applications (>8bits)
- It is also possible to read the temperature of an external thermistor, through the I²C interface

To purchase, please contact Corning Varioptic Lenses at varioptic@corning.com or an approved Corning Varioptic Lenses distributor.

**Microchip HV892**
- Compatible with A-Series, C-S-Series and C-u-Series with voltage <60 V
- Recommended for applications where PCB space is limited.

Microchip drivers can be purchased directly from Microchip, Corning Varioptic Lenses, or an approved Corning Varioptic Lenses distributor.

Performance Summary:

<table>
<thead>
<tr>
<th></th>
<th>MAX14574</th>
<th>HV892</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Maximum Voltage</strong></td>
<td>70V</td>
<td>60 V</td>
</tr>
<tr>
<td><strong>Resolution</strong></td>
<td>10 bits</td>
<td>8 bits</td>
</tr>
<tr>
<td><strong>Interface</strong></td>
<td>I²C</td>
<td>I²C</td>
</tr>
<tr>
<td><strong>Size (mm)</strong></td>
<td>1.6 x 2.6</td>
<td>4 x 4</td>
</tr>
<tr>
<td><strong>External Components</strong></td>
<td>5</td>
<td>2</td>
</tr>
<tr>
<td><strong>Output waveform</strong></td>
<td>PWM</td>
<td>Special square AM</td>
</tr>
<tr>
<td><strong>Maximum Power Consumption</strong></td>
<td>40 mW</td>
<td>20 mW</td>
</tr>
<tr>
<td><strong>Package</strong></td>
<td>15 bump WLP</td>
<td>DFN</td>
</tr>
<tr>
<td><strong>Temperature reading</strong></td>
<td>Yes</td>
<td>No</td>
</tr>
</tbody>
</table>
Driver Boards

**USB-M Drivboard**

This board includes a Maxim driver, a 4 pin FPC connector for the A-Series, C-S-Series and C-u-Series. Due to the Focuslab Software, it is easily driven through USB and delivered with the development kits. Its very small form factor enables use of this board directly with any PC-driven application with no extra hardware development.

Board size: 41.5 x 14 x 7.5 mm.

**Maxim Drivboard**

This board includes a Maxim driver and a 4 pin FPC connector for the A-Series, C-S-Series and C-u-Series. It has a 4 pin JST connector for DC power supply and for I²C communication. It has been designed for fast driving of the adjustable lens directly from a microcontroller, an FPGA, a DSP, etc. A cabled JST connector is supplied with the board.

Board size: 23 x 12 x 4.8 mm.

**Microchip HV892 Drivboard**

This board includes a Microchip HV892 driver and a 4 pin FPC connector for the A-Series, C-S-Series and C-u-Series. It has a 4 pin JST connector for DC power supply and for I²C communication. It has been designed for fast driving of the liquid lens directly from a microcontroller, an FPGA, a DSP, etc. A cabled JST connector is supplied with the Microchip HV892 Drivboard.

Board size: 23 x 12 x 4.8 mm.

**C-C Com Board**

This board is a USB to RS232-12 V / RS232-3.3 V / I²C / SPI converter. Connected to a PC with a USB cable on one hand, and to the C-C module on the other hand. It enables communication directly with any of the C-C versions using Focuslab. A potentiometer also allows direct control of the C-C voltage without a computer.

Board size: 42 x 75 x 16 mm.
Connection Devices

Corning® Varioptic® Lenses have specially designed connection cables that enable the lenses to be easily used. The VHD series are bulky mechanical holders that can be easily fitted on an optical test bench, or in a non room-sensitive application. The FPC series are foldable flex printed circuits that enable designing compact optical systems.

Holders

The VHD-0x family is compatible with the A-Series lenses and is used in conjunction with the FPC-A-x. It can be connected directly to the Drivboards. An M4 thread is located on the outer diameter to fix the holder on a standard M4 mounting device. A 14 mm diameter recess is located on the rear side of the holder, which eases integration with a compact objective lens.

Ordering Information:
- **VHD-06**: for A-39N
- **VHD-07**: for A-25H
- **VHD-09**: for A-16F

Flex Cables

<table>
<thead>
<tr>
<th>Type</th>
<th>Compatibility</th>
<th>Pins</th>
<th>Pitch</th>
<th>Thermistor</th>
<th>Shape</th>
<th>Length(*)</th>
</tr>
</thead>
<tbody>
<tr>
<td>FPC-A-3</td>
<td>A-25H</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Bent</td>
<td>43 mm</td>
</tr>
<tr>
<td>FPC-A-4</td>
<td>A-39N</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Bent</td>
<td>61 mm</td>
</tr>
<tr>
<td>FPC-A-5</td>
<td>A-39N</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Straight</td>
<td>28 mm</td>
</tr>
<tr>
<td>FPC-A-6</td>
<td>A-25H</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Bent</td>
<td>83 mm</td>
</tr>
<tr>
<td>FPC-A-7</td>
<td>A-25H</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Straight</td>
<td>83 mm</td>
</tr>
<tr>
<td>FPC-A-8</td>
<td>A-39N</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Straight</td>
<td>145 mm</td>
</tr>
<tr>
<td>FPC-A-9</td>
<td>A-25H</td>
<td>6</td>
<td>0.5 mm</td>
<td>No</td>
<td>Straight</td>
<td>36 mm</td>
</tr>
<tr>
<td>FPC-A-10</td>
<td>A-25H</td>
<td>6</td>
<td>0.5 mm</td>
<td>Yes</td>
<td>Straight</td>
<td>36 mm</td>
</tr>
<tr>
<td>FPC-A-12</td>
<td>A-16F</td>
<td>4</td>
<td>1 mm</td>
<td>No</td>
<td>Straight</td>
<td>71 mm</td>
</tr>
<tr>
<td>FPC-A-13</td>
<td>A-25H</td>
<td>4</td>
<td>0.5 mm</td>
<td>No</td>
<td>Straight</td>
<td>13 mm</td>
</tr>
<tr>
<td>FPC-A-14</td>
<td>A-39N</td>
<td>6</td>
<td>0.5 mm</td>
<td>Yes</td>
<td>Bent</td>
<td>61 mm</td>
</tr>
<tr>
<td>FPC-A-15</td>
<td>A-39N</td>
<td>6</td>
<td>0.5 mm</td>
<td>No</td>
<td>Bent</td>
<td>61 mm</td>
</tr>
<tr>
<td>FPC-A-16</td>
<td>A-39N</td>
<td>6</td>
<td>0.5 mm</td>
<td>Yes</td>
<td>Straight</td>
<td>87 mm</td>
</tr>
<tr>
<td>FPC-A-17</td>
<td>A-39N</td>
<td>6</td>
<td>0.5 mm</td>
<td>No</td>
<td>Straight</td>
<td>87 mm</td>
</tr>
</tbody>
</table>
FocusLab Software

FocusLab allows customers to control the C-Mount lens through the C-C Com Board. The software controls the output voltage on the liquid lens. A specific dialog box allows for sending advanced commands to the C-Mount lens. A LabView VI is also provided to control the C-Mount lens through a LabView program. A specific documented DLL integrates this in a C-code program. FocusLab also allows the control of the USB-M Drivboard.

Focuslab windows interface

Focuslab LabView interface
Development Kits

Development Kits for various A-Series lenses and C-Series modules are specially designed to speed up the evaluation and design process.

D-A-16F
Ordering code: D-A-16FX, X=0,1, or 9

- 1 A-16FX
- 1 A-16FX-P12
- 1 Maxim Drivboard
- 1 Microchip HV892 Drivboard
- 1 VHD-09
- 1 FPC-A-12
- 1 USB-M Drivboard, USB cable
- Focuslab Software
- Documentation Package

D-A-25H
Ordering code: D-A-25HX, X=0,1, or 9

- 1 A-25HX
- 1 A-25HX-P07
- 1 Maxim Drivboard
- 1 Microchip HV892 Drivboard
- 1 VHD-07
- 1 FPC-A-3
- 1 USB-M Drivboard, USB cable
- Focuslab Software
- Documentation Package

D-A-39N
Ordering code: D-A-39NX, X=0,1, or 9

- 1 A-39NX
- 1 A-39NX-P04
- 1 Maxim Drivboard
- 1 Microchip HV892 Drivboard
- 1 VHD-06
- 1 FPC-A-4
- 1 USB-M Drivboard, USB cable
- Focuslab Software
- Documentation Package
**D-S Kits**

Ordering code:
- D-S-25H0-XXX, XXX=026/038/075/096, no filter
- D-S-25H0-XXXI, XXX=026/038/075/096, with IR-Cut filter
- D-S-39N0-158, no filter
- D-S-39N0-158I, with IR-Cut filter

- 2 C-S Modules
- 1 Maxim Drivboard
- 1 Microchip HV892 Drivboard
- 1 USB-M Drivboard, USB cable
- Focuslab Software
- Documentation Package

**D-u-25H0-075-03**

Ordering code: D-u-25H0-075

- 1 C-u-25H0-075
- 1 Maxim Drivboard
- 1 Microchip HV892 Drivboard
- 1 C-Series Microscopy Set
- 1 USB-M Drivboard, USB cable
- Focuslab Software
- Documentation Package

**D-C-Series**

Ordering code: D-C-39N0-XXX-YYY, XXX=160 or 0250, YYY= R12, R33, SPI, I²C

- 1 C-C-39N0-XXX-YYY
- 1 C-C Com board and cable
- Focuslab Software
- Documentation Package
AutoFocus Reference Design

Corning® Varioptic® AutoFocus Reference Design has been developed around the Avnet Smart Vision Development Kit, which comprises a PicoZed 7015 Zynq System-On-Module (SOM), a Smart Vision Carrier Card (HDMI – GigE – USB2 – USB3 – Coaxpress) and uses an On Semiconductor Python 1.3MP Global Shutter Sensor. It is based on Xilinx Video and Image Processing Pack (VIPP) pipeline and interacts with Corning algorithms for contrast analysis, AutoFocus (AF) algorithm and I²C communication. The AF algorithm is following a “closed loop” strategy maximizing the sharpness score of the acquired images and has been optimized for a C-S-25H0-075 lens module. This reference design is available in 2 versions: a complete version with all electronics, and a light version which includes only the Corning® Varioptic® lenses related items.

Complete AutoFocus Reference Design

Ordering code: D-C-S-REF-AF-FULL-V1

This kit includes all the electronics boards used in the reference design as well as the associated software and the related optical elements.

- 1 Avnet AES-CAM-ON-P1300C-G camera module
- 1 Avnet AES-Z7PZ-SVDK-G Smart Vision Development Kit
- 1 C-S-25H0-075 lens module
- 1 Maxim Drivboard
- 1 M12 holder
- 1 Documentation Package

Note: stand and mechanical support plate are not included

Lens & Peripherals for AutoFocus Reference Design

Ordering code: D-C-S-REF-AF-PART-V1

This kit includes the optical elements & lens driving electronics used in the reference design, code including the Corning algorithms for contrast analysis, AF algorithm and I²C communication, as well as the related documentation. Associated electronics boards & sensors must be purchased separately.

- 1 C-S-25H0-075 lens module
- 1 Maxim Drivboard
- 1 M12 custom holder
- 1 Documentation Package
Documentation Package

With each Development Kit, Corning® Varioptic® Lenses deliver a complete set of application notes to assist the integration and development of the customer’s product.

User Guides

- Focuslab user guide
- VHD user guide
- Board user guides (USB-M, Maxim DrivBoard, Microchip DrivBoard, C-Com board)
- Microscopy user guide
- Tutorial videos

Integration

- Mechanical and opto-electrical integration guide
- Design and assembly rules
- Driver implementation guide
- Closed loop auto focus implementation examples
- Overshooting and optimization overview
- Driver IC data sheets

Extended Details on Technology

- Marketing data sheet
- ZEMAX model: Focus configurations, \( n(\lambda) \) specifications
- IGES model: 3D design and opto-mechanical integration

General

- Measurement principles
- Optical Wave Front Error
- Cosmetic specification
- Laser Applications